

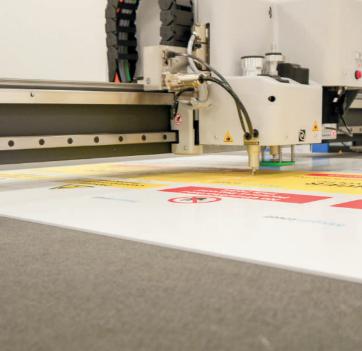
SIGNAGE SUBSTRATES

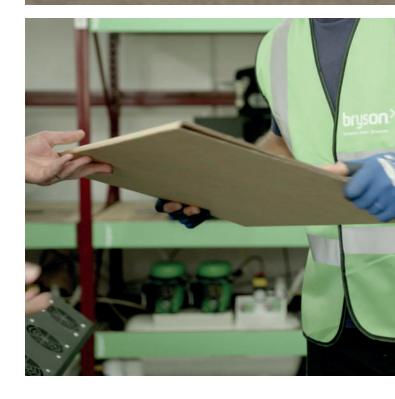
**bryson** > Smarter. Faster. Greener.\*

# Signage Substrates

Bryson have over 10 years of experience in signage printing. We offer a variety of signage media, which are now better quality, made in the UK and recyclable. Ranging from closed cell PVC foam sheets, multilayer PVC sheets with rigid surface, aluminium perspex to fully recyclable alternatives.







# Foamex 1mm, 3mm, 5mm.



Made from: An extruded, closed cell, PVC foam sheet.

### Features:

- · Lightweight
- · Strong, ridgid and stable
- · Semi-matt surface
- · Suitable for indoor and outdoor



### **Foamex**

Property	Standard	Conditions	Unit	Value		
Physical						
Specific Gravity			g/cm³	0.57		
Water Absorption			%	0.5 - 0.8		
Mechanical - Machi	ne direction					
Flexural Modulus			MPa	900		
Shore Hardness			Shore D			
Thermal						
Service Temperature Range			ōC	-20 - 60		
Heat Deflection Temperature			ōC	63		
Coefficient of Linear Thermal Expansion			O-5/ºC	6.7		
Electrical	Electrical					
Surface Resistance			Ohm	5 x 10 <sup>15</sup>		

# EcoBoard80

80% recycled content & 100% recyclable 3mm



Made from: Hard outer PVC surface with recycled inner foam.

#### Features:

- · Bright surface
- · Fully recyclable
- · Complies with the highest safety requirements
- · Suitable for indoor and outdoor



### EcoBoard80

Property	Standard	Conditions	Unit	Value			
Physical	Physical						
Specific Gravity	ASTM D-792		g/cm³	0.58 - 0.62			
Water Absorption	ASTM D-570	24 Hours @ 23ºC	%	3mm - 0.5			
Mechanical - Machi	ne direction		,				
Flexural Modulus	ASTM D-790		MPa	1600			
Shore Hardness	ASTM D-2240		Shore D	60			
Thermal							
Service Temperature Range			ōC	-10 to 55			
Heat Deflection Temperature	ASTM D-648	Load: 1.82 MPa	ōC	62			
Coefficient of Linear Thermal Expansion	ASTM D-696		10 <sup>-5</sup> /ºC	6.7			
Electrical	Electrical						
Surface Resistance	ASTM D-257		Ohm	4.1 × 10 <sup>14</sup>			

# EcoBoard100

100% recycled content & 100% recyclable 3mm



Made from: Hard outer PVC surface, single sided two layer product hard white surface/light grey base layer.



### Features:

- · Fully recyclable
- · Bright surface
- · Complies with the highest safety requirements
- Strong
- · Suitable for indoor or outdoor

### EcoBoard100

Property	Standard	Conditions	Unit	Value		
Physical						
Specific Gravity			g/cm³	0.57		
Water Absorption		24hr @ 23ºC	%			
Mechanical - Machin	Mechanical - Machine direction					
Flexural Modulus	ASTM D-790/03		MPa	700		
Shore Hardness			Shore D	42		
Thermal	Thermal					
Service Temperature Range			ōC	0 - 50		
Heat Deflection Temperature	ASTM D-648		ōC	58		
Coefficient of Linear Thermal Expansion			O-5/ºC	6.7		
Electrical						
Surface Resistance			Ohm	5 x 10 <sup>15</sup>		

# BryBoard

100% Recycled twin



Recycle with our Closed Loop Recycling Scheme

#### Features:

- · Lightweight and durable
- Weatherproof
- · Suitable for indoor and outdoor





## **BryBoad**

Property	Standard	Conditions	Unit	Value			
Physical	Physical						
Bulk density	ISO 1183		g/cm³	About 0,525			
Water Absorption							
Mechanical - Machin	Mechanical - Machine direction						
Flexural Modulus	ISO 178		MPa	About 1200 - 1300			
Hardeness Rockwell R-scale	ISO 2039-2			About 77			
Thermal							
Service Temperature Range			ōC	May-50			
Heat Deflection Temperature	ISO 752	1,80MPa-120°C per hour	ōC	About 50			
VICAT Softening Temperature	ISO 306	50N-50°C per hour	ōС	About 70			
Electrical							
Surface Resistance			Ohm	>1012			
Surface Tension			Dyne/cm	38-40			

# ALUBoard 3mm



Made from: Aluminium composite material.

### Features:

- ·Lightweight
- · Strong and durable
- Waterproof
- $\cdot$  Ideal for long term use
- · Suitable for indoor or outdoor



## **AluBoard**

Property	Standard	Conditions	Unit	Value		
Physical						
Specific Gravity			g/cm³	3.8		
Water Absorption		24 Hour @ 23ºC	%	0.01		
Mechanical - Machi	ne direction			,		
Flexural Modulus		1mm/min	MPa	70,000		
Shore Hardness			Shore D	42		
Thermal						
Service Temperature Range			ōС	-50 - 90		
Heat Deflection Temperature			ōС			
Coefficient of Linear Thermal Expansion			mm/mmºC	0.024		
Electrical						
Surface Resistance			Ohm			

# ReTac



Made from: 100 micron PVC, dot pattern acrylic adhesive

#### Features:

- · Matt surface to reduce reflections
- · Suitable for smooth flat surface
- · Bubble free aplication
- · Residue-free removal (if removed within lifespan)



## ReTac

Property	Standard	Conditions	Unit	Value			
Physical	Physical						
Weight & Thickness			gsm & mic	330gsm & 270mic			
Life Span		24 Hour @ 22ºC	Year	1 Year			
Product	Product						
Adhesive Type				Dot			
Face Film			30mic	White PVC film			
Thermal							
Stored Temperature		10-27°C	ōC				
Printing Temperature		15-30°C	ōC				

#### Guidance

- $\cdot$  Indoor usage recommended 6-12 months for optimal results and removability
- · Ensure the surface is clean before application